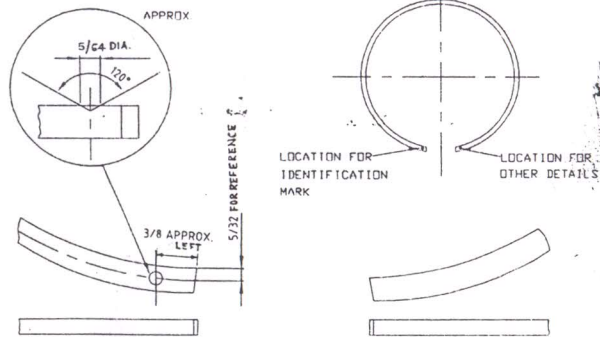


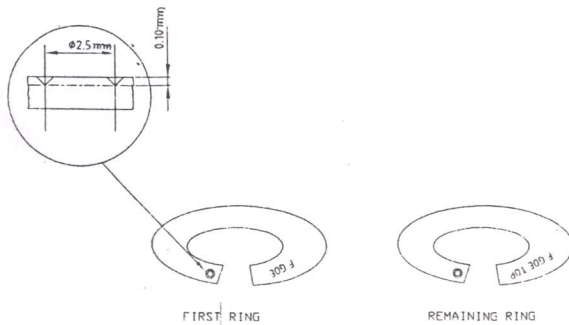
SL. NO.	MANUFACTURER	IDENTIFICATION MARK
1	M/s KAYDON RINGS, USA	SEE NOTE 1
2	M/s GOETZE, INDIA LTD/ BANGLORE	SEE NOTE 2
3	M/s INDO GERMAN INDUSTRIES, RAJKOT	SEE NOTE 3



FIRST RING REMAINING RING
 DETAIL OF IDENTIFICATION MARK OF M/S INDO GERMAN



ENLARGED DETAIL OF OPTIONAL PIT MARK FOR M/S KAYDON RINGS.



DETAIL OF IDENTIFICATION MARK OF M/S GOETZE.

NOTE:

- MARK 'K' IF A SINGLE DOT (PIT MARK) IS NOT OTHERWISE SPECIFIED. FOR DIRECTIONAL TYPE OF RINGS, MARKS 'UP' OR 'TOP'. MARKINGS MAY BE TO EITHER SIDE OF JOINT.
- DRILL MARK 'D' AT ONE END OF RING GAP & OTHER END STAMP MARK AS FOLLOWS.
 - F GDE (WHITE COLOUR)-FIRST COMPRESSION RINGS (CROWN FILLED)
 - F GDE TOP (WHITE COLOUR)-REMAINING RINGS (TOP FOR DIRECTIONAL FITMENT PURPOSE).
- MARK 'X' AT ONE END OF RING GAP & OTHER END STAMP MARK AS FOLLOWS.
 - F IGI (WHITE COLOUR)-FIRST COMPRESSION RINGS (CROWN FILLED)
 - F IGI TOP (WHITE COLOUR)-REMAINING RINGS (TOP FOR DIRECTIONAL FITMENT PURPOSE).

ALL OTHER MANUFACTURERS SHOULD SEEK IDENTIFICATION CODE FROM DLW BEFORE COMMENCING MANUFACTURE.

DLW ALI. NO.	REVISIONS ALTERATION	DATE
1	DRAWING REVISED & REDRAWN.	24/11/04

AS ON

31 MAR 2004

NO.	DESCRIPTION & DIMENSION	QTY	PART NO.	MATERIAL	SPECIFICATION
1	6 CYL. IN. DIE ENGINE				
2	12 CYL. VEE ENGINE				
3	16 CYL. VEE ENGINE				

**SERIAL KEY SHEET
(PISTON RINGS)**

DLW DIESEL LOCOMOTIVE WORKS VARANASI

Part No. 10091774
DRG. NO: SKE-0334

ALL DIMS. ARE IN INCHES UNLESS OTHERWISE SPECIFIED

APPROVED BY: *[Signature]*
 Dy. CHE/D SHE/D