

# Rolled ring



ISO 9001



INDO GERMAN IND.  
ISO 9001:2000  
CERTIFIED



# **Indo German Ind.**

## **Rolled Rings**



**At IGI, we specialize in rolled ring from 6 to 60 inch diameters in a variety of steel alloys.**

**Our ISO 9001:2000 certified plant in Rajkot India features the most advance technology available to forged world class rolled ring, our rolling ring integrated operations are optimizes to produce the highest quality rings. This narrow focus provides efficiencies that ensure the competitive price and timely delivery.**

**E-Mail:- [igi@indogermanind.com](mailto:igi@indogermanind.com)**

**ISO 9001/2000**



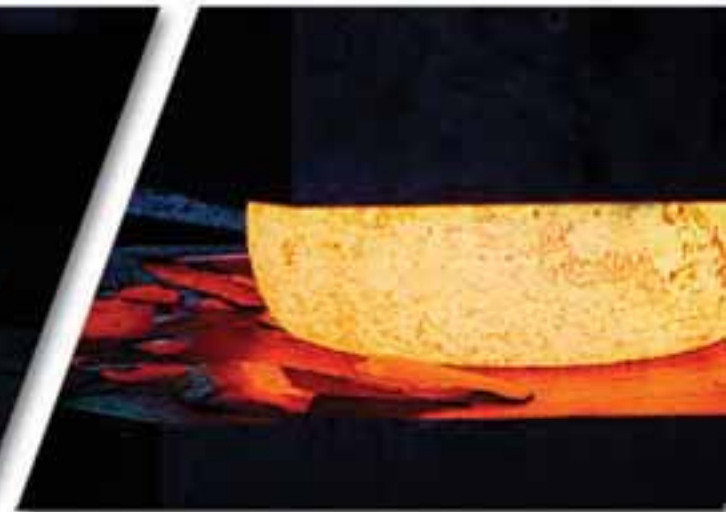




## INDO GERMAN IND. ROLLED RINGS

Rolled ring from 6 to 60 inches in diameter

Prior to arriving at the third stage 2,000 ton hydraulic perform press, "blanks" are cut size in specific lot loaded into one series of pre heat furnaces. Once the blanks have been brought up to temperature, they are pressed into a "perform" and pierced. The perform is then ready to placed on the ring mill.



Our bank of pre heat furnace flexible Performa operation provides the speed and the flexibility to keep rolling process running at peak efficiencies.



Computer controlled saws cut steel blanks to exact weight and length.



Pre-heat furnaces operate continually, heating blanks and holding preforms prior to rolling.



Rolltech, McInnes' computer-aided rolling technology, simulates every phase of the rolling process.



## Specification & material

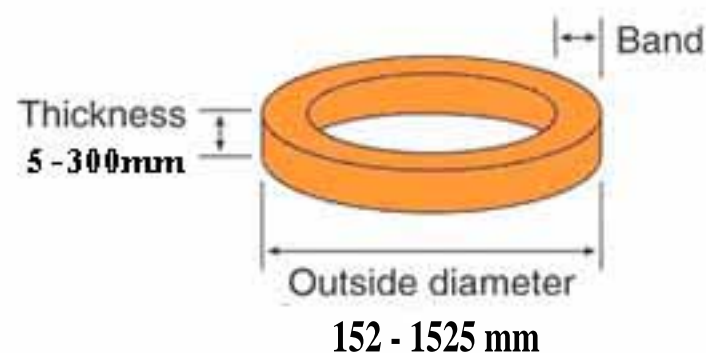
Weight range : 100 – 500 kgs.

Heat treatment : Complete annealing quenching and tempering facilities.

Testing : Destructive and nondestructive.

Laboratory : Available.

Machining : Available.



**Indo German Ind.**  
**212, Panchnath comm.. center,**  
**GPO Box 219, Gujarat**  
**Rajkot 360 001 INDIA.**  
**91+281+6622255**  
**igi@indogermanind.com**